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February 26, 2015

Office of Enforcement and Compliance Assurance,
Office of Compliance, Enforcement Planning, Targeting,
And Data Division (2222A), Environmental Protection Agency
401 M Street SW
Washington, DC, 20460

2014 U.S. EPA Annual Export Report
Chevron U.S.A. Inc., EPA ID No. CAD009114919

Dear Sir or Madam,

As per the requirements set forth in 40 CFR 262.56, 262.87(a) the following information will summarize the export of hazardous waste activities from January 1, 2014 to December 31, 2014.

Exporter Site Address:	EPA ID Number: CAD009114919 841 Chevron Way Richmond, CA, 94801-0627
Exporter Mailing Address:	Chevron Products Company P.O. Box 1272 Richmond, CA 94802-0272
Consignee Site Address:	US EPA ID Number: NC0000003546 Environmental Canada ID Number: PS13075(02) Envirogreen Technologies Ltd. LELA Lot 401, Similco Mine Site Princeton, B.C., Canada, V0X 1W0
EPA Notice Number(s):	007139/5E/13 and 008825/1E/14
Primary Transporter(s):	Clean Harbors Environmental Services, Inc. CAD004778742

received
S/n 3/3/2015

Hazardous Wastes Exported:

1. Petroleum Refinery Primary Oil/Water/Solids Separation Sludge.

EPA waste number: F037

Waste Environmentally Hazardous Substance, Solid, N.O.S. (F037), 9, UN3077, PG III

Shipments: 59

Total: 2,094,955 Pounds

2. Spent Carbon and or Solids containing Benzene from Petroleum Refining Operations

EPA waste number: D018

Waste Environmentally Hazardous Substance Solid, N.O.S. (D018), 9, UN3077, PG III

Shipments: 6

Total: 95,040 Pounds

Waste minimization efforts for the waste streams on this report include reduction at the point of generation and processing to reduce the volume managed as a hazardous waste.

- The following are active waste minimization efforts to reduce the volume of sludge accumulated in the Refinery process sewer system and the API oil water separators; generator training that emphasizes the importance of housekeeping and minimization of solids getting into the effluent system, the diversion of clean storm water away from the oily water process sewers, and street sweeper operations to prevent clean soil from entering process sewers.
- Hydrocarbon contaminated sludge and tank bottoms are processed on site to separate the recoverable oil from the solids that are managed as a hazardous waste. The Primary oil/water/solids separation sludge (F037), API Separator Sludge (K051), Crude Oil Storage Tank Sediment (K169), and Heavy Cycle Oil (K070) were processed through a centrifuge operation to recover free hydrocarbon prior to management as a listed hazardous waste.

The number of tanks scheduled for cleaning and the product stored in the tank has a significant impact on the volume of sludge generated during any given year. The Primary oil/water/solids separation sludge (F037) information reported for 2014 includes sludge from the Refinery's process sewer system, processed sludge from the API water treatment separators, and processed tank bottoms from a crude oil storage tank and a heavy cycle oil tank. The Spent Carbon or Solids containing Benzene from Petroleum Refining Operations (D018) information reported for 2014 includes spent carbon used for organic liquid abatement from water

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drawn off aviation gasoline storage tanks and for organic vapor abatement during crude oil transfers & tank cleaning.

If you have any questions regarding this information, please contact Ms. Lisa Duncan at (510) 242-5610.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,

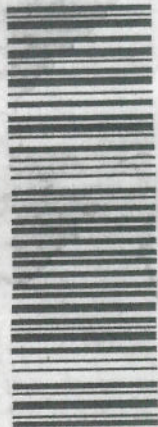


Dave Feiglstock

CC: Import/Export Coordinator, Department of Toxic Substances Control,
Hazardous Waste Management Program, Statewide Compliance Division,
Chatsworth Regional Office, 9211 Oakdale Avenue, Chatsworth, CA 91311-6505

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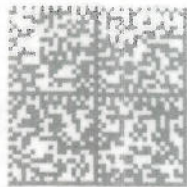


Richmond Refinery
Chevron Products Company
(a division of Chevron U.S.A. Inc.)
841 Chevron Way
Richmond, CA 94801

22854

Office of Compliance Assurance,
Enforcement Planning, Targeting & Data
Division (2222A)
Environmental Protection Agency
401 M Street SW
Washington, DC 20460

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